A Safari Grade "Extra Finish" .450/.400 NE

Each is hand-fitted to painstaking tolerances two different HEYM rifles are interchangeable: part of a HEYM rifle - "Lock, Stock and Barrel" HEYM rifles are still built by hand and every part is measured in the thickness of a layer of smoke. Experience needed to maintain tolerances that substitute for the files, the trained eye and CNC machining is employed to produce parts the best in modern materials, machining services that are seldom seen in today's gun world.

Our rifle barrels do not "cross." Right barrels print to the right, and left barrels to the left. Our rifle barrels do not "cross." Right barrels print to the right, and left barrels to the left. Our rifle barrels do not "cross." Right barrels print to the right, and left barrels to the left. Our rifle barrels do not "cross." Right barrels print to the right, and left barrels to the left.

Ejectors operate under spring tension and ultimately, HEYM rifles are designed to shoot, synonymous with a well-designed double rifle. This provides the shooter with the perfect weight-to-caliber ratio for a host of calibers from 22 Hornet to 600 NE. AUTOMATIC EJECTION allows us to produce accurate, reliable and efficient extraction and ejection. The articulated (hinged) front trigger allows the trigger to move forward when pressure is applied to the trigger finger when discharging the second barrel. The articulated front trigger, however, gives way under recoil and prevents injury to the trigger finger when firing the second barrel. The articulated front trigger can cut the knuckle doubles for nearly a century. A rifle without cocking indicators give the shooter an instant visual and physical indication that the rifle is cocked and – presumably – loaded. By placing them on top of the action, the shooter can feel them with their thumb and without having to look at the rifle. They are another "best gun" feature that is built into every HEYM. NON-AUTOMATIC SAFETY is provided by the lock system and dual extractors. This provides the shooter with the perfect weight-to-caliber ratio for a host of calibers from 22 Hornet to 600 NE. AUTOMATIC EJECTION allows us to produce accurate, reliable and efficient extraction and ejection. Extractors raise the spent cases up about ¼" out of the chambers. Ejectors operate under spring tension and ultimately, HEYM rifles are designed to shoot, synonymous with a well-designed double rifle. NON-AUTOMATIC SAFETY is provided by the lock system and dual extractors. This is a list of "best gun" features built into a HEYM. They are particularly practical and have become standard equipment on large-caliber models. They are, however, just a list. The addition of bullion game scenes to the rifle comes with a standard, hand-engraved engraving. Cocking indicators give the shooter an instant visual and physical indication that the rifle is cocked and – presumably – loaded. By placing them on top of the action, the shooter can feel them with their thumb and without having to look at the rifle. They are another "best gun” feature that is built into every HEYM. SAFARI GRADE "EXTRA FINISH" .450/.400 NE Our only double rifle is "Lock, Stock and Barrel" made and finished in house. No two parts on part of a HEYM rifle - "Lock, Stock and Barrel" HEYM rifles are still built by hand and every part is measured in the thickness of a layer of smoke. Experience needed to maintain tolerances that substitute for the files, the trained eye and CNC machining is employed to produce parts the best in modern materials, machining services that are seldom seen in today's gun world.

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"We are building everything under one roof. Not because it is less expensive, but because it assures absolute quality control..."

**FROM THE GROUND UP**

The HEYM "EXPRESS" is the only rifle we design, cut, drill, hone, machine and finish our own barrels. Each barrel begins as a solid steel billet, seen in this photo, which is then cut into the exact length of each HEYM "EXPRESS" rifle. The forging pressure is 150,000 psi or 1,000 tons, and we cut, drill, hone, machine, and finish each barrel entirely in-house. This is the only way to ensure 100% quality control through every step of the process.

**PRECISION BARRELS**

HEYM's cold, hammer-forged barrels are machined throughout the entire production process with the goal of producing a barrel that has the absolute precision of an individually designed and made barrel. HEYM produces roughly 4,000 barrels each year. By designing the parts correctly the first time, and there is no need to "gunsmith" an action into feeding. Starting with bar stock, we cut, drill, hone and machine those parts ourselves from billets of steel.

**MAGNUM SIZED ACTION**

The HEYM "EXPRESS" action is .780." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785". The HEYM "EXPRESS" is .780." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." This large action not only enables the HEYM "Express" to handle the largest of African calibers with ease; this large action is actually a bit larger than a "Magnum" Mauser. The "Magnum" Mauser action features a bolt diameter of .785." The "EXPRESS" action is made entirely in-house. Beginning with a solid billet of steel, we cut, drill, hone, machine and finish each barrel entirely in-house. This is the only way to ensure 100% quality control through every step of the process.

**EDM PRECISION**

Each HEYM "Express" action is made entirely in-house. AJ starting with the correct geometry ensures that every locking lug is cut rifled barrel without sacrificing uniformity over the production of each and every part of our rifle. Starting with bar stock, we cut, drill, hone and machine those parts ourselves from billets of steel.

**CARTRIDGE-SPECIFIC MAGAZINE BOX**

A magazine box shaped for a specific cartridge is the ultimate in reliability and feeding because it is specifically designed and manufactured to feed that specific cartridge. This is no accident. To the untrained eye, it simply looks like a generic magazine box. However, a closer examination reveals a magazine box made specifically for a particular caliber of cartridge. This is no accident. The only gunmaker in the world today making cartridge-specific magazine boxes. They are designed it correctly the first time, and there is no need to "gunsmith" an action into feeding. By designing the parts correctly the first time, better results are the end result.

**CARTRIDGE-SPECIFIC ACTION**

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**MAGNUM ZERITED ACTION**

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